

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK (TMUK)

Toyota Motor Manufacturing France (TMMF)

Toyota Motor Manufacturing Poland (TMMP)

Toyota Motor Manufacturing Turkey (TMMT)

Toyota Caetano Portugal (TCAP)

Toyota Motor Manufacturing Czech Republic (TMMCZ)

Toyota Motor Manufacturing (UK) Ltd (TMUK)

Total investment for both plants £2.82 billion

Employees 2405 Burnaston, 550 Deeside (excl. Contingency, interns, contractors)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Burnaston, Derbyshire

Site Area 2.35 million m²

Start of Production 16 December 1992

Models Produced Corolla Hatchback, Corolla Touring Sport

Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly

2022 Production Corolla Hatchback: 40,765 units

Corolla Touring Sports: 61,375 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Deeside, Flintshire, North Wales

Site Area 0.48 million m²

Start of Production 08 September 1992

Engines Produced VVTI-L petrol engines : 1.6L, 1.8L, 1.8L Hybrid

Manufacturing Processes Machining, assembly, testing, aluminium casting

2022 Production 245,847 units

Toyota Motor Manufacturing France SAS (TMMF)

Facility Toyota Motor Manufacturing France SAS

Location Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing near Valenciennes, Nord Prefecture, France

Site Area Total area of site: 233 hectares
Total building area: 180,000 m²

Date of Establishment October, 1998

Start of Production Jan, 2001

Total investment €1.57 billion

Models Produced 4th generation Yaris 1.0L petrol, 1.5L petrol, 1.5L Hybrid

2022 Production Yaris: 85,149 units

Yaris Cross: 161,508 units

Employees 4941 (excl. Contingency, interns, contractors)

Toyota Motor Manufacturing Poland Sp. z o.o (TMMP)

Total investment for both plants	PLN 6.84 billion
Employees	3125 (both plants)

ENGINE & TRANSMISSION PLANT

Location	Walbrzych, Dolnoslaskie Province, Poland	
Site Area	Approx. 520,000 m ²	
Floor Space	Approx. 100,000 m ²	
Date of Establishment	Sep, 1999	
Start of Production	Apr, 2002	
Engine produced	1.0L petrol for Aygo X (TMMCZ), Yaris (TMMCZ, TMMF)	
Transmissions produced	Manual transmission for vehicles with 1.0L to 1.8L engines: Aygo X (TMMCZ), Yaris (TMMCZ, TMMF), Corolla (TMUK, TMMT & TSAM), C-HR (TMMT)	
Transaxles produced	Hybrid transaxles for Yaris (TMMF & TMMCZ), Yaris Cross (TMMF), Corolla (TMMT) & C-HR (TMMT)	
2022 Production	Transmissions & hybrid transaxles:	597,579 units
	Engines:	229,106 units

ENGINE PLANT

Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland	
Site Area	Approx. 300,000 m ²	
Floor Space	Approx. 49,000 m ²	
Date of Establishment	October, 2002	
Start of Production	March, 2005	
Engine produced	1.5L Hybrid/petrol for Yaris (TMMF & TMMCZ), Yaris Cross (TMMF) & Corolla Sedan (TMMT)	
	2.0L TGNA Hybrid/petrol for Corolla (TMUK & TMMT), C-HR (TMMT)	
	2.0L petrol for RAV4 (TMR-SP) & Camry (TMR-SP)	
2022 Production	313,635 units	

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.	
Location	Arifiye / Adapazari, Turkey	
Site Area	917,000 m ²	
Floor Space	225,500 m ²	
Date of Establishment	Jul, 1990	
Start of Production	September, 1994	
Total investment	€2.47 billion	
Models Produced	Corolla Sedan, Toyota C-HR	
2022 Production	C-HR:	122,234 units
	Corolla Sedan:	94,501 units
Employees	4960(excl. Contingency, interns, contractors)	

Toyota Caetano Portugal S.A. (TCAP)

Location	Ovar, Portugal	
Site Area	310,618 m ²	
Date of Establishment & Start of Production	1971	
Total Investment	€59.5 million (by Toyota Motor Europe)	
Models Produced	Land Cruiser 70 series directly exported to Toyota South Africa Motors	
2022 Production	2,969 units	
Employees	173 (excl. Contingency, interns, contractors)	

Toyota Motor Manufacturing Czech Republic (TMMCZ)

Facility	Toyota Motor Manufacturing Czech Republic (TMMCZ)	
Location	Kolin, Czech Republic (60 km east from Prague)	
Area of Site	124 ha	
Start of Production	28.2.2005	
Total Investment	CZK 6.3 billion	
Models Produced in 2022	Toyota Yaris, Aygo X	
2022 Production	Aygo X:	89,972 units
	Yaris:	112,286 units
Employees	3131 (excl. Contingency, interns, contractors)	