

Toyota Parts and Vehicle Logistics Centres

Parts:	Vehicles:
Toyota Parts Center Austria (TPCAT)	Toyota Logistics Services Czech (TLSCZ)
Toyota Parts Centre Europe (TPCE)	Derby Logistics Centre
Toyota Parts Centre South of France (TPCSF)	Malmö Nordic Vehicle Hub
Toyota Parts Centre Denmark (TPCDK)	Sagunto Vehicle Hub (TLSES)
Toyota Parts Center Finland (TPCFI)	Adapazari Vehicle Hub (TLST)
Toyota Parts Centre Norway (TPCNO)	Valenciennes Vehicle Hub (TLSFR)
Toyota Parts Centre Spain (TPCES)	Bytom Vehicle Hub
Toyota Parts Centre GB (TPCGB)	Mszczcznow Vehicle Hub
Toyota Parts Center Germany (TPCDE)	Zeebrugge Vehicle Centre
Toyota Parts Centre Greece (TPCEL)	
Toyota Parts Centre Czech (TPCCZ)	
Toyota Parts Centre Ireland (TPCIE)	
Toyota Parts Centre Poland (TPCPL)	
Toyota Parts Centre Portugal (TPCPT)	

Toyota Parts Center Austria (TPCAT)

Location	Stuttgarter Strasse 10/Objekt1/Top1, A-2460 Bruck an der Leitha (Austria)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Austria, Hungary, Slovak Republic, Slovenia, Croatia, Bosnia, Serbia, and Romania
Total Investment	€6.3 million
Parts & Accessories Handled	Outgoing lines: 6,400 orderlines/day
Number of Delivery Points (Retailers)	334
Employees	47 (excl. Contingency, interns, contractors)
Site Take-over	Feb-23
Launch of operations	Mar-23
Warehouse surface	11,700 m ²

Toyota Parts Centre Europe (TPCE)

Location	Industrieterrein 11 - 3290 Diest (Belgium)
Function	TPCE supplies parts and accessories to the national depots of NMSCs in Europe, to the regional TME depots and to approx. 500 delivery points in Belgium, Luxemburg, the Netherlands and the North of France.
Total Investment	€137 million
Parts & Accessories Handled	Approx. 11 million pieces per month (approx. 526.5K pcs/day binning/picking)
Number of Delivery Points (Retailers)	623
Employees	1,009 (excl. Contingency, interns, contractors)
Establishment	Jan-93
Floor surface	100,000 m ²
Land surface	24 ha.

Toyota Parts Centre South of France (TPCSF)

Location	Parc industriel Rhône Vallée - 07250 Le Pouzin (France)
Total Investment	€10.7 million
Function	Order processing, warehousing and delivery of service parts and accessories to South of France, Corsica, Andorra, Malta, Morocco and Tunisia.
Technology	Bar Code readers and real time radio frequency data transmissions
Site Completion	Jun-01
Supply Routes	By truck from Toyota Parts Centre Europe in Belgium
Launch of Operations	Oct-01
Employment	49 (excl. Contingency, interns, contractors)
Number of Delivery Points (Retailers)	194
Parts & Accessories Handled	Outgoing lines: approximately 6,900 orderlines/day
Warehouse surface	7,698 m ²

Toyota Parts Center Denmark (TPCDK)

Location	Fynsvej 9 – 5500 Middelfart (Denmark)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Denmark and Sweden
Total Investment	€1.7 million
Parts & Accessories Handled	Outgoing lines: approximately 5,000 orderlines/day
Number of Delivery Points (Retailers)	181
Employees	45 (excl. Contingency, interns, contractors)
Launch of operations	Sep-02
Warehouse surface	10.390 m ²

Toyota Parts Center Finland (TPCFI)

Location	Korpivaarantie 1, PB 12 – 3003 Vantaa (Finland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Finland, Estonia and is responsible for the replenishment of large body parts towards the central warehouse of Toyota Motor Russia in Moscow
Total Investment	€3.1 million
Parts & Accessories Handled	Outgoing lines: approximately 4,000 orderlines/day
Number of Delivery Points (Retailers)	106
Employees	32 (excl. Contingency, interns, contractors)
Launch of operations	Mar-03
Warehouse surface	11.923 m ²

Toyota Parts Center Norway (TPCNO)

Location	Svelvikveien 59B, P.O.Box 66 – 3003 Drammen (Norway)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Norway and Sweden
Total Investment	€3.8 million
Parts & Accessories Handled	Outgoing lines: approximately 8,300 orderlines/day
Number of Delivery Points (Retailers)	142
Employees	50 (excl. Contingency, interns, contractors)
Launch of operations	Nov-02
Warehouse surface	10.884 m ²

Toyota Parts Centre Spain (TPCES)

Location	Avenida Logistica 44 - 45200 Illescas (Toledo) (Spain)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Spain
Total Investment	€23.3 million
Parts & Accessories Handled	Outgoing lines: approximately 6,600 orderlines/day
Number of Delivery Points (Retailers)	219
Employees	45 (excl. Contingency, interns, contractors)
Launch of operations	Mar-03
Warehouse surface	19.600 m ²

Toyota Parts Center GB (TPCGB)

Location	Shackleton Way (Unit 2200), Magna Park, Lutterworth – LE17 4XP Leicestershire (UK)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the United Kingdom
Total Investment	€10 million
Parts & Accessories Handled	Outgoing lines: estimated at 15,700 orderlines/day
Number of Delivery Points (Retailers)	251
Employees	81 (excl. Contingency, interns, contractors)
Launch of operations	Oct-03
Warehouse surface	15.720 m ²

Toyota Parts Center Germany (TPCDE)

Location	Toyota Allee 2 – 50858 Köln (Germany)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Germany
Total Investment	€9.7 million
Parts & Accessories Handled	Outgoing lines: approximately at 9,000 orderlines/day
Number of Delivery Points (Retailers)	527
Employees	67 (excl. Contingency, interns, contractors)
Launch of operations	Dec-03
Warehouse surface	17.963 m ²

Toyota Parts Centre Greece (TPCEL)

Location	Thesi Kirillo – 19 300 Aspropirgos Attiki (Greece)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Greece, Bulgaria, FYROM, Albania and stock replenishment to NMSC in Cyprus
Total Investment	€2.4 million
Parts & Accessories Handled	Outgoing lines: approximately 3,300 orderlines/day
Number of Delivery Points (Retailers)	97
Employees	30 (excl. Contingency, interns, contractors)
Launch of operations	Oct-05
Warehouse surface	7.165 m ²

Toyota Parts Centre Czech (TPCCZ)

Location	Prumyslova 92 – 417 42 Krupka (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Total Investment	€15.9 million
Parts & Accessories Handled	Outgoing lines: approximately 4,200 orderlines/day
Number of Delivery Points (Retailers)	314
Employees	48 (excl. Contingency, interns, contractors)
Launch of operations	Jul-07
Warehouse surface	11.689 m ²

Toyota Parts Centre Ireland (TPCIE)

Location	Toyota House – Killeen Road – Dublin 12 (Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland
Total Investment	€ 2.1 million
Parts & Accessories Handled	Outgoing lines: approximately 2,400 orderlines/day
Number of Delivery Points (Retailers)	59
Employees	19 (excl. Contingency, interns, contractors)
Launch of operations	Apr-04
Warehouse surface	7.020 m ²

Toyota Parts Centre Poland (TPCPL)

Location	ul. Poleczki 23 – 02 822 Warszawa (Poland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Poland , Lithuania and Latvia
Total Investment	€ 2.2 million
Parts & Accessories Handled	Outgoing lines: approximately 6,300 orderlines/day
Number of Delivery Points (Retailers)	88
Employees	41 (excl. Contingency, interns, contractors)
Launch of operations	Sep-04
Warehouse surface	8.496 m ²

Toyota Parts Centre Portugal (TPCPT)

Location	Avenida Vasco da Gama 1410 - 4431 956 Vila Nova de Gaia (Portugal)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Portugal and Spain
Total Investment	€1.3 million
Parts & Accessories Handled	Outgoing lines approximately 4,400 orderlines/day
Number of Delivery Points (Retailers)	51
Employees	26 (excl. Contingency, interns, contractors)
Launch of operations	May-05
Warehouse surface	10.391 m ²

Toyota Logistics Services Czech (TLSCZ)

Location	Prumyslová zóna Ovcáry, 280 02 Kolin (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Total Investment	€3.5 million
2022 Vehicle Movement	In: (TMMCZ, train, truck) 91,040 Out: (retailer, TMMCZ) 252, 537
Number of Delivery Points (Retailers)	466
Employees	2 (excl. Contingency, interns, contractors)
Launch of operations	Jul-07
Warehouse surface	11.689 m ²

Derby Logistics Centre (UK)

Location	Burnaston – Derbyshire DE1 9TA (UK)	
Function	Receive UK produced Corolla Hatchback and Touring Sport passenger cars and transport them to ports of export or to destination country. Receipt and transportation to UK NMSC of France built Yaris & Proace and Czech built AYGO. Central stock and enhancement activity of UK built vehicles destined for Norway and Denmark.	
2022 Vehicle Movement	Receipts: TMUK - 106,273 Export - 108,934	Dispatches: Imports – 109,132 Domestic - 105,557
Number of Delivery Points (Retailers)	370	
Total Investment	€13.4 million	
Employees	10 (excl. Contingency, interns, contractors)	
Completion	Dec-92	
Yard Space	Derby : 133,000m ²	

Toyota Logistics Services Sweden AB Malmö - Nordic Hub

Location	Lodgatan 26, 21124 Malmö (Sweden)	
Function	Nordic distribution of Toyota & Lexus vehicles, Transshipment of vehicles for Russia and PDI/PPO processing	
Total Investment	€1.9 million	
2022 Vehicle Movement	Total: 87,071 units Preparation and retailer delivery Sweden: 26,627 Preparation and retailer delivery Denmark: 17,604 Preparation and retailer delivery Norway: 8,504 Transshipment of vehicles to Finland: 16,635 Transshipment of vehicles to Baltic: 15,330 Transshipment of vehicles to Russia: 0 Transshipment of vehicles to NATO Germany : 255 Transport modes: vessel (31,965), truck (41,661), rail (11,329)	
Number of Delivery Points (Retailers)	812	
Employees	3 (excl. Contingency, interns, contractors)	
Site Completion	Phase 1: December, 2002 (160,000 m ²) Phase 2: July, 2003 (60,000 m ²) Phase 3: December, 2004 (new quay walls)	
Begin Operations	Phase 1: February, 2003 Phase 2: October, 2003 Phase 3: December, 2004	
Total Site Area	255,000 m ²	
Parking Area	245,000 m ² for maximum 11,500 vehicles	
Building Area	3,600 m ²	

Toyota Logistics Services España S.L. Sagunto

Location	Muelle Sur, s/n, Puerto De Sagunto 46520 - Valencia (Spain)
Function	Distribution of Toyota & Lexus vehicles to Spain, Transfer of vehicles to Gibraltar and Portugal, PDI/PPO processing
Total Investment	€9.9 million
2022 Vehicle Movement	Total arrivals: 94,845 Preparation and retailer delivery to Spain: 85,604 Transfer of vehicles to Gibraltar: 5,760 Transfer of vehicles to Portugal: 2,596 Preparation and retailer delivery to Malta 1.154 Transport mode: truck and vessel
Number of Delivery Points (Retailers)	105
Employees	2 (excl. Contingency, interns, contractors)
Site Completion	Mar-08
Begin Operations	Apr-08
Total Site Area	260,000 m²
Parking Area	for maximum 12,000 vehicles
Building Area	4,500 m²

Toyota Logistics Services, Turkey LTD (TLST) Adapazari Vehicle Hub

Location	P.K.161 Adapazare, Nehir Kenp, 54000 Sakarya (Turkey)
Function	- Manages the safe and efficient distribution and enhancement of Turkish production of Toyota vehicles from receipt at factory line-off to delivery to different countries in and out of Europe, follows the documentation, - Monitors and supervises the operations at remote sites – Koper, Piraeus, Tbilisi, Novorossiysk
Total Investment	All investments costs are borne by Toyota Motor Manufacturing Turkey
2022 Vehicle Movement	217,197
Number of Delivery Points (Retailers)	59
Employees	3 (excl. Contingency, interns, contractors)
Launch of operations	Jan-02
Yard Space	Total parking and trucking area of 38,920 m² in Adapazari

Toyota Logistics Services France S.A.S. (TLSFR) Valenciennes Vehicle Hub

Location	Parc d'Activités de la Vallée de l'Escaut-Sud, BP1, 59264 Onnaing (Valenciennes area, Nord Pas de Calais Region) (France)
Function	Pan-European distribution of Toyota vehicles, PDI / PPO processing
Total Investment	€22 million
2022 Vehicle Movement	Distribution of TMMF Yaris : 255,525 produced by TMMF Inspection of Pro-Ace in PSA Sevelnord plant: 32,457 veh Preparation and retailer delivery for France of all Toyota & Lexus: 115,821 vehicles Preparation and retailer delivery for Germany of Yaris and Proace: 22,015 vehicles
Number of Delivery Points (Retailers)	660
Employees	23 (excl. Contingency, interns, contractors)
Site Completion	Sep-00
Begin Operations	Jan-01
Total Site Area	352,000 m²
Parking Area	275,000 m² currently paved (capacity of 12,660 vehicles)
Building Area	2,700 m² of workshop and 900 m² of office

Bytom Vehicle Hub (Poland)

Location	ul.Weglowa 2D, 41-902 Bytom Poland
Function	Distribution of Toyota & Lexus vehicles ex TMMF/TMMCZ to POLAND + PDI/PPO processing
Total Investment	0€ (Facilities owned by logistics partner)
2022 Vehicle Movement	73,866
Number of Delivery Points (Retailers)	309
Employees	105 (employed by logistic partner)
Start Operations	Jan-19
Yard space	300,000 m ²

Mszczonow Vehicle Hub (Poland)

Location	ul.Krakowska 10, Ciemno-Gnojna 96-320 Mszczonow Poland
Function	Distribution of Toyota & Lexus vehicles to Poland + PDI/PPO processing Transit Ukraine units
Total Investment	0€ (Facilities owned by logistics partner)
2022 Vehicle Movement	84,378
Number of Delivery Points (Retailers)	309
Employees	278 (employed by logistic partner)
Start Operations	Aug-99
Yard space	300,000 m ²

Zeebrugge Vehicle Centre

Location	Aziestraat 2 Kaainummer 523 - 524 8380 Zeebrugge Belgium
Function	Pan-European distribution of Toyota and Lexus vehicles
Total Investment	€15.2 million
2022 Vehicle Movement	Preparation and retailer delivery Germany : 28,834 Preparation and retailer delivery Belgium & Luxemburg : 27,511 Preparation and retailer delivery Netherlands : 27,319 Preparation and retailer delivery Norway: 12,523 Transit to France : 36,081 Export of TMMF by vessel : 60,409 Export of PSA Proace by vessel : 10,154 Export TPCA by vessel : 22,075 Export Supra by vessel: 6,665 Transshipment (TMMT + CBU + TH + TSAM + US) by vessel : 89,771 Transit by rail & truck : 188,427 Transport modes : vessel, truck, rail
Number of Delivery Points (Retailers)	676
Employees	6 (excl. Contingency, interns, contractors)
Site Completion	Phase 1 : September 1, 2000 Phase 2 : October 1, 2002
Began Operations	Phase 1 : January, 2001 Phase 2 : January, 2003
Total Site Area	460,000 m ²
Parking Area	420,000 m ² for maximum 18,000 vehicles
Building Area	2,450 m ² for workshop. 700 m ² for office, meeting rooms, canteen, locker rooms, etc