

Toyota Parts and Vehicle Logistics Centres

Parts:	Vehicles:
Toyota Parts Center Austria (TPCAT)	Toyota Logistics Services Czech (TLSCZ)
Toyota Parts Centre Europe (TPCE)	Derby Logistics Centre
Toyota Parts Centre South of France (TPCSF)	Malmö Nordic Vehicle Hub
Toyota Parts Centre Denmark (TPCDK)	Sagunto Vehicle Hub (TLSES)
Toyota Parts Center Finland (TPCFI)	Adapazari Vehicle Hub (TLST)
Toyota Parts Centre Norway (TPCNO)	Valenciennes Vehicle Hub (TLSFR)
Toyota Parts Centre Spain (TPCES)	Zeebrugge Vehicle Centre
Toyota Parts Centre GB (TPCGB)	
Toyota Parts Center Germany (TPCDE)	
Toyota Parts Centre Greece (TPCEL)	
Toyota Parts Centre Czech (TPCCZ)	
Toyota Parts Centre Ireland (TPCIE)	
Toyota Parts Centre Poland (TPCPL)	
Toyota Parts Centre Portugal (TPCPT)	

Toyota Parts Center Austria (TPCAT)

Location	Richard-Strauss-Strasse 34 A-1231 Wien (Austria)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Austria, Hungary, Slovak Republic, Slovenia, Croatia, Bosnia, Serbia, and Romania
Total Investment	€4 million
Parts & Accessories Handled	Outgoing lines: estimated at 5.400 orderlines/day
Number of Delivery Points (Retailers)	283
Employees	34 (excl. Contingency, interns, contractors)
Site Take-over	Aug-01
Launch of operations	Jan-02
Warehouse surface	13,000 m ²

Toyota Parts Centre Europe (TPCE)

Location	Industrieterrein 11 - 3290 Diest (Belgium)
Function	TPCE supplies parts and accessories to the national depots of NMSCs in Europe, to the regional TME depots and to approx. 500 delivery points in Belgium, Luxembourg, the Netherlands and the North of France.
Total Investment	€135 million
Parts & Accessories Handled	Approx. 11 million pieces per month (approx. 526.5K pcs/day binning/picking)
Number of Delivery Points (Retailers)	665
Employees	933 (excl. Contingency, interns, contractors)
Establishment	Jan-93
Floor surface	100,000 m ²
Land surface	24 ha.

Toyota Parts Centre South of France (TPCSF)

Location	Parc industriel Rhône Vallée - 07250 Le Pouzin (France)
Total Investment	€10.6 million
Function	Order processing, warehousing and delivery of service parts and accessories to South of France, Corsica, Andorra, Malta, Morocco and Tunisia.
Technology	Bar Code readers and real time radio frequency data transmissions
Site Completion	Jun-01
Supply Routes	By truck from Toyota Parts Centre Europe in Belgium
Launch of Operations	Oct-01
Employment	43 (excl. Contingency, interns, contractors)
Number of Delivery Points (Retailers)	189
Parts & Accessories Handled	Outgoing lines: approximately 6.900 orderlines/day
Warehouse surface	7,698 m ²

Toyota Parts Center Denmark (TPCDK)

Location	Fynsvej 9 – 5500 Middelfart (Denmark)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Denmark and Sweden
Total Investment	€1.6 million
Parts & Accessories Handled	Outgoing lines: approximately 5.000 orderlines/day
Number of Delivery Points (Retailers)	184
Employees	42 (excl. Contingency, interns, contractors)
Launch of operations	Sep-02
Warehouse surface	10.390 m ²

Toyota Parts Center Finland (TPCFI)

Location	Korpivaarantie 1, PB 12 – 3003 Vantaa (Finland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Finland, Estonia and is responsible for the replenishment of large body parts towards the central warehouse of Toyota Motor Russia in Moscow
Total Investment	€3 million
Parts & Accessories Handled	Outgoing lines: approximately 4.000 orderlines/day
Number of Delivery Points (Retailers)	98
Employees	31 (excl. Contingency, interns, contractors)
Launch of operations	Mar-03
Warehouse surface	11.923 m ²

Toyota Parts Center Norway (TPCNO)

Location	Svelvikveien 59B, P.O.Box 66 – 3003 Drammen (Norway)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Norway and Sweden
Total Investment	€3.7 million
Parts & Accessories Handled	Outgoing lines: approximately 8.300 orderlines/day
Number of Delivery Points (Retailers)	138
Employees	48 (excl. Contingency, interns, contractors)
Launch of operations	Nov-02
Warehouse surface	10.884 m ²

Toyota Parts Centre Spain (TPCES)

Location	Avenida Logistica 44 - 45200 Illescas (Toledo) (Spain)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Spain
Total Investment	€23.2 million
Parts & Accessories Handled	Outgoing lines: approximately 6.600 orderlines/day
Number of Delivery Points (Retailers)	208
Employees	49 (excl. Contingency, interns, contractors)
Launch of operations	Mar-03
Warehouse surface	19.600 m ²

Toyota Parts Center GB (TPCGB)

Location	Shackleton Way (Unit 2200), Magna Park, Lutterworth – LE17 4XP Leicestershire (UK)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the United Kingdom
Total Investment	€9.5 million
Parts & Accessories Handled	Outgoing lines: estimated at 15.700 orderlines/day
Number of Delivery Points (Retailers)	249
Employees	80 (excl. Contingency, interns, contractors)
Launch of operations	Oct-03
Warehouse surface	15.720 m ²

Toyota Parts Center Germany (TPCDE)

Location	Toyota Allee 2 – 50858 Köln (Germany)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Germany
Total Investment	€9.3 million
Parts & Accessories Handled	Outgoing lines: approximately at 9.000 orderlines/day
Number of Delivery Points (Retailers)	539
Employees	65 (excl. Contingency, interns, contractors)
Launch of operations	Dec-03
Warehouse surface	17.963 m ²

Toyota Parts Centre Greece (TPCEL)

Location	Thesi Kirillo – 19 300 Aspropirgos Attiki (Greece)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Greece, Bulgaria, FYROM, Albania and stock replenishment to NMSC in Cyprus
Total Investment	€2.2 million
Parts & Accessories Handled	Outgoing lines: approximately 3.300 orderlines/day
Number of Delivery Points (Retailers)	102
Employees	30 (excl. Contingency, interns, contractors)
Launch of operations	Oct-05
Warehouse surface	7.165 m ²

Toyota Parts Centre Czech (TPCCZ)

Location	Prumyslova 92 – 417 42 Krupka (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Total Investment	€15.6 million
Parts & Accessories Handled	Outgoing lines: approximately 4.200 orderlines/day
Number of Delivery Points (Retailers)	298
Employees	38 (excl. Contingency, interns, contractors)
Launch of operations	Jul-07
Warehouse surface	11.689 m ²

Toyota Parts Centre Ireland (TPCIE)

Location	Toyota House – Killeen Road – Dublin 12 (Ireland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Ireland
Total Investment	€ 1.7 million
Parts & Accessories Handled	Outgoing lines: approximately 2.400 orderlines/day
Number of Delivery Points (Retailers)	58
Employees	19 (excl. Contingency, interns, contractors)
Launch of operations	Apr-04
Warehouse surface	7.020 m ²

Toyota Parts Centre Poland (TPCPL)

Location	ul. Poleczki 23 – 02 822 Warszawa (Poland)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Poland , Lithuania and Latvia
Total Investment	€ 2.2 million
Parts & Accessories Handled	Outgoing lines: approximately 6.300 orderlines/day
Number of Delivery Points (Retailers)	87
Employees	43 (excl. Contingency, interns, contractors)
Launch of operations	Sep-04
Warehouse surface	8.496 m ²

Toyota Parts Centre Portugal (TPCPT)

Location	Avenida Vasco da Gama 1410 - 4431 956 Vila Nova de Gaia (Portugal)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in Portugal and Spain
Total Investment	€1.3 million
Parts & Accessories Handled	Outgoing lines approximately 4.400 orderlines/day
Number of Delivery Points (Retailers)	52
Employees	25 (excl. Contingency, interns, contractors)
Launch of operations	May-05
Warehouse surface	10.391 m ²

Toyota Logistics Services Czech (TLSCZ)

Location	Prumyslová zóna Ovcáry, 280 02 Kolin (Czech Republic)
Function	Provides Just-in-Time parts supply to Toyota and Lexus delivery points located in the Czech Republic and part of Germany
Total Investment	€756K
2019 Vehicle Movement	98,519
Number of Delivery Points (Retailers)	464
Employees	1(excl. Contingency, interns, contractors)
Launch of operations	Jul-07
Warehouse surface	11.689 m ²

Derby Logistics Centre (UK)

Location	Burnaston – Derbyshire DE1 9TA (UK)	
Function	Receive UK produced Corolla Hatchback and Touring Sport passenger cars and transport them to ports of export or to destination country. Receipt and transportation to UK NMSC of France built Yaris & Proace and Czech built AYGO. Central stock and enhancement activity of UK built vehicles destined for Norway and Denmark.	
2019 Vehicle Movement	Receipts: TMUK - 148,105 Export - 133,198	Dispatches: Imports – 75,500 Domestic - 93,646
Number of Delivery Points (Retailers)	364	
Total Investment	€11.7 million	
Employees	5 (excl. Contingency, interns, contractors)	
Completion	Dec-92	
Yard Space	Derby : 133,000m ²	

Toyota Logistics Services Sweden AB Malmö - Nordic Hub

Location	Lodgatan 26, 21124 Malmö (Sweden)
Function	Nordic distribution of Toyota & Lexus vehicles, Transshipment of vehicles for Russia and PDI/PPO processing
Total Investment	€1,771K
2019 Vehicle Movement	Total: 134,637 units Preparation and retailer delivery Sweden: 26,619 Preparation and retailer delivery Denmark: 20,946 Preparation and retailer delivery Norway: 12,262 Transshipment of vehicles to Finland: 17,949 Transshipment of vehicles to Baltic: 14,871 Transshipment of vehicles to Russia: 41,799 Transshipment of vehicles to NATO Germany : 191 Transport modes: vessel, truck, rail
Number of Delivery Points (Retailers)	798
Employees	3 (excl. Contingency, interns, contractors)
Site Completion	Phase 1: December, 2002 (160,000 m ²) Phase 2: July, 2003 (60,000 m ²) Phase 3: December, 2004 (new quay walls)
Begin Operations	Phase 1: February, 2003 Phase 2: October, 2003 Phase 3: December, 2004
Total Site Area	255,000 m ²
Parking Area	245,000 m ² for maximum 11,500 vehicles
Building Area	3,600 m ²

Toyota Logistics Services España S.L. Sagunto

Location	Muelle Sur, s/n, Puerto De Sagunto 46520 - Valencia (Spain)
Function	Distribution of Toyota & Lexus vehicles to Spain, Transfer of vehicles to Gibraltar and Portugal, PDI/PPO processing
Total Investment	€9.7 million
2019 Vehicle Movement	Total arrivals: 97 357 Preparation and retailer delivery to Spain: 84 939 Transfer of vehicles to Gibraltar: 5036 Transfer of vehicles to Portugal: 3883 Transport mode: truck
Number of Delivery Points (Retailers)	99
Employees	1 (excl. Contingency, interns, contractors)
Site Completion	Mar-08
Begin Operations	Apr-08
Total Site Area	190,175 m ²
Parking Area	for maximum 8,700 vehicles
Building Area	4,500 m ²

Toyota Logistics Services, Turkey LTD (TLST) Adapazari Vehicle Hub

Location	P.K.161 Adapazare, Nehir Kenp, 54000 Sakarya (Turkey)
Function	- Manages the safe and efficient distribution and enhancement of Turkish production of Toyota vehicles from receipt at factory line-off to delivery to different countries in and out of Europe, follows the documentation, - Monitors and supervises the operations at remote sites – Koper, Piraeus, Tbilisi, Novorossiysk
2019 Vehicle Movement	251.285
Number of Delivery Points (Retailers)	59
Employees	3 (excl. Contingency, interns, contractors)
Launch of operations	Jan-02
Yard Space	Total parking and trucking area of 38,920 m ² in Adapazari

Toyota Logistics Services France S.A.S. (TLSFR) Valenciennes Vehicle Hub

Location	Parc d'Activités de la Vallée de l'Escaut-Sud, BP1, 59264 Onnaing (Valenciennes area, Nord Pas de Calais Region) (France)
Function	Pan-European distribution of Toyota vehicles, PDI / PPO processing
Total Investment	€18 million
2019 Vehicle Movement	Distribution of TMMF Yaris : 215,042 produced by TMMF Inspection of Pro-Ace in PSA Sevelnord plant: 31,582 veh Preparation and retailer delivery for France of all Toyota & Lexus: 120,590 vehicles Preparation and retailer delivery for Germany of Yaris and Proace: 26,589 vehicles
Number of Delivery Points (Retailers)	651
Employees	8 (excl. Contingency, interns, contractors)
Site Completion	Sep-00
Begin Operations	Jan-01
Total Site Area	352,000 m ²
Parking Area	275,000 m ² currently paved (capacity of 12,660 vehicles)
Building Area	2,700 m ² of workshop and 900 m ² of office

Zeebrugge Vehicle Centre

Location	Aziestraat 2 Kaainummer 523 - 524 8380 Zeebrugge Belgium
Function	Pan-European distribution of Toyota and Lexus vehicles
Total Investment	€15 million
2019 Vehicle Movement	Preparation and retailer delivery Germany : 51442 Preparation and retailer delivery Belgium & Luxemburg : 17221 Preparation and retailer delivery Netherlands : 25220 Preparation and retailer delivery Norway: 9172 Transit to France : 58788 Export of TMMF Yaris by vessel : 83638 Export of PSA Proace by vessel : 12113 Export TPCA AYGO by vessel : 21829 Export Supra by vessel:11698 Transshipment (TMMT + CBU + TH + TSAM + US) by vessel : 54730 Transit by rail & truck : 58849 Transport modes : vessel, truck, rail
Number of Delivery Points (Retailers)	676
Employees	6 (excl. Contingency, interns, contractors)
Site Completion	Phase 1 : September 1, 2000 Phase 2 : October 1, 2002
Began Operations	Phase 1 : January, 2001 Phase 2 : January, 2003
Total Site Area	460,000 m ²
Parking Area	420,000 m ² for maximum 18,000 vehicles
Building Area	2,450 m ² for workshop. 700 m ² for office, meeting rooms, canteen, locker rooms, etc