

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK (TMUK)

Toyota Motor Manufacturing France (TMMF)

Toyota Motor Manufacturing Poland (TMMP)

Toyota Motor Manufacturing Turkey (TMMT)

Toyota Motor Russia (TMR Saint Petersburg)

Toyota Caetano Portugal (TCAP)

Toyota Peugeot Citroën Automobile Czech (TPCA)

Toyota Motor Manufacturing (UK) Ltd (TMUK)

Total investment for both plants £2.79 billion

Employees at both plants 3,043 (excl. Contingency, interns, contractors)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Burnaston, Derbyshire

Site Area 2.35 million m²

Start of Production 16 December 1992

Models Produced Corolla Hatchback, Corolla Touring Sport

Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly

2020 Production	Corolla Hatchback:	50,489 units
	Corolla Touring Sports:	65,740 units
	Suzuki:	4,251 units
	Total:	120,480 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Deeside, Flintshire, North Wales

Site Area 0.48 million m²

Start of Production 08 September 1992

Engines Produced VVTI-L petrol engines : 1.6L, 1.8L, 1.8L Hybrid

Manufacturing Processes Machining, assembly, testing, aluminium casting

2020 Production 245,322 units

Toyota Motor Manufacturing France SAS (TMMF)

Facility Toyota Motor Manufacturing France SAS

Location Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing near Valenciennes, Nord Prefecture, France

Site Area Total area of site: 233 hectares
Total building area: 180,000 m²

Date of Establishment October, 1998

Start of Production Jan, 2001

Total investment €1.5 billion

Models Produced 4th generation Yaris 1.0L petrol, 1.5L petrol, 1.5L Hybrid

2020 Production 188,142 units

Employees 5,142 (excl. Contingency, interns, contractors)

Toyota Motor Manufacturing Poland Sp.zo.o (TMMP)

Total investment for both plants	PLN 5.6 billion
Employees	3,200
ENGINE & TRANSMISSION PLANT	
Location	Walbrzych, Dolnoslaskie Province, Poland
Site Area	Approx. 520,000 m ²
Floor Space	Approx. 100,000 m ²
Date of Establishment	Sep, 1999
Start of Production	Apr, 2002
Engine produced	1.0L petrol for AYGO (TMMCZ) and Yaris (TMMF)
Transmissions produced	Manual transmission for vehicles with 1.0L to 1.8L engines: AYGO (TMMCZ), Yaris (TMMF), Corolla (TMUK, TMMT & TSAM), C-HR (TMMT) Multi-mode transmissions for AYGO (TMMCZ) & Yaris (TMMF)
Transaxles produced	Hybrid transaxles for Yaris (TMMF), Yaris Cross (TMMF), Corolla (TMMT) & C-HR (TMMT)
2020 Production	Transmissions & hybrid transaxles: 410,442 units Engines: 194,405 units

ENGINE PLANT

Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland
Site Area	Approx. 300,000 m ²
Floor Space	Approx. 49,000 m ²
Date of Establishment	October, 2002
Start of Production	March, 2005
Engine produced	1.5L Hybrid/petrol for Yaris (TMMF), Yaris Cross (TMMF) & Corolla Sedan (TMMT) 2.0L TGNA Hybrid/petrol for Corolla (TMUK & TMMT), C-HR (TMMT) 2.0L petrol for RAV4 (TMR-SP) & Camry (TMR-SP)
2020 Production	206,642 units

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.
Location	Arifiye / Adapazari, Turkey
Site Area	917,000 m ²
Floor Space	225,500 m ²
Date of Establishment	Jul, 1990
Start of Production	September, 1994
Total investment	€2 billion
Models Produced	Corolla Sedan, Toyota C-HR
2020 Production	C-HR: 131,663 units Corolla Sedan: 87,728 units Total: 219,391 units
Employees	4,841 (excl. Contingency, interns, contractors)

OOO Toyota Motor (TMR Saint Petersburg)

Facility	OOO Toyota Motor	
Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A	
Site Area	224 ha	
Date of Establishment	May, 2005	
Start of Production	Dec, 2007	
Total Investment	RUB 38 billion	
Models Produced	Camry, RAV4	
2020 Production	Camry:	30,373 units
	RAV4:	37,020 units
Employees	2,096 (excl. Contingency, interns, contractors)	

Toyota Caetano Portugal S.A. (TCAP)

Location	Ovar, Portugal	
Site Area	310,618 m ²	
Date of Establishment & Start of Production	1971	
Total Investment	€54.96 million (by Toyota Motor Europe)	
Models Produced	Land Cruiser 70 series directly exported to Toyota South Africa Motors	
2020 Production	1,465 units	
Employees	152 (excl. Contingency, interns, contractors)	

Toyota Motor Manufacturing Czech Republic (TMMCZ)

Facility	Toyota Motor Manufacturing Czech Republic (TMMCZ)	
Location	Kolin, Czech Republic (60 km east from Prague)	
Area of Site	124 ha	
Start of Production	28.2.2005	
Total Investment	CZK 7 billion	
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)	
2020 Production	81,296 units (Toyota AYGO)	
Employees	3,455 (excl. Contingency, interns, contractors)	